

REFERENCE : ☒ ASTM D 3578-05 (Reapproved 2010)
☐ EN 455 PART 1

3. WATER TIGHTNESS TEST (WITH 1000ML WATER):

INSPECTION / AQL LEVEL: G I AQL 1.5

SIZE	XS	S	M	L	XL
PACKING LOT NO.	-	074F9001	074F9002	-	-
QTY. INSPECTED	-	200	500	-	-
NO. OF DEFECT	-	0	4	-	-
ACC/REJ	-	7/8	14/15	-	-
DISPOSITION	-	PASSED	PASSED	-	-

4. VISUAL (MAJOR):

INSPECTION / AQL LEVEL: G I AQL 2.5

SIZE	XS	S	M	L	XL
PACKING LOT NO.	-	074F9001	074F9002	-	-
QTY. INSPECTED	-	200	500	-	-
NO. OF DEFECT	-	0	1	-	-
ACC/REJ	-	10/11	21/22	-	-
DISPOSITION	-	PASSED	PASSED	-	-

5. DIMENSION :

INSPECTION / AQL LEVEL: S2 AQL 4.0 (PER SIZE)

SIZE	XS	S	M	L	XL
PACKING LOT NO.	-	074F9001	074F9002	-	-
QTY. INSPECTED	-	13	13	-	-
QTY. REJECTED	-	0	0	-	-
ACC/REJ	-	1/2	1/2	-	-
DISPOSITION	-	PASSED	PASSED	-	-

6. DIMENSION AND THICKNESS :

REFERENCE SPECIFICATIONS :

☒ X

ASTM D 3578-05 (Reapproved 2010) (USA & OTHERS)

☐

EN 455 PART 1 & 2 (EUROPE)

DIMENSION

SIZE	XS			S		M		L		XL	
PACKING LOT NO.:	-			074F9001		074F9002		-		-	
Dimension	Length	Width		Length	Width	Length	Width	Length	Width	Length	Width
1	-	-	-	251	87	247	95	-	-	-	-
2	-	-	-	250	87	247	95	-	-	-	-
3	-	-	-	254	86	249	94	-	-	-	-
4	-	-	-	251	88	252	95	-	-	-	-
5	-	-	-	251	88	244	96	-	-	-	-
6	-	-	-	250	88	246	96	-	-	-	-
7	-	-	-	253	86	245	96	-	-	-	-
8	-	-	-	253	88	245	95	-	-	-	-
9	-	-	-	251	88	246	96	-	-	-	-
10	-	-	-	252	88	245	94	-	-	-	-
11	-	-	-	248	87	249	95	-	-	-	-
12	-	-	-	250	88	241	95	-	-	-	-
13	-	-	-	251	88	246	96	-	-	-	-
AVERAGE	-	-	-	251	87	246	95	-	-	-	-

THICKNESS

SIZE	XS			S			M			L			XL		
PACKING LOT NO.:	-			074F9001			074F9002			-			-		
Thickness	Cuff	Palm	Finger	Cuff	Palm	Finger	Cuff	Palm	Finger	Cuff	Palm	Finger	Cuff	Palm	Finger
1	-	-	-	0.09	0.13	0.14	0.08	0.13	0.15	-	-	-	-	-	-
2	-	-	-	0.09	0.13	0.14	0.10	0.14	0.15	-	-	-	-	-	-
3	-	-	-	0.09	0.13	0.14	0.09	0.14	0.14	-	-	-	-	-	-
4	-	-	-	0.09	0.13	0.15	0.10	0.15	0.17	-	-	-	-	-	-
5	-	-	-	0.10	0.14	0.16	0.10	0.15	0.15	-	-	-	-	-	-
6	-	-	-	0.09	0.15	0.15	0.10	0.14	0.14	-	-	-	-	-	-
7	-	-	-	0.09	0.14	0.15	0.10	0.14	0.14	-	-	-	-	-	-
8	-	-	-	0.09	0.13	0.15	0.09	0.13	0.15	-	-	-	-	-	-
9	-	-	-	0.10	0.13	0.15	0.10	0.13	0.13	-	-	-	-	-	-
10	-	-	-	0.10	0.14	0.14	0.10	0.14	0.15	-	-	-	-	-	-
11	-	-	-	0.10	0.15	0.16	0.10	0.13	0.14	-	-	-	-	-	-
12	-	-	-	0.09	0.14	0.15	0.10	0.15	0.15	-	-	-	-	-	-
13	-	-	-	0.10	0.13	0.15	0.10	0.14	0.15	-	-	-	-	-	-
AVERAGE	-	-	-	0.09	0.14	0.15	0.10	0.14	0.15	-	-	-	-	-	-

7. PHYSICAL PROPERTIES :

REFERENCE : ☐ X ☐ ASTM D 412 - 06a (Reapproved 2013)

☐ EN 455 PART 2

INSPECTION / AQL LEVEL: S2, AQL 4.0

	XS	S	M	L	XL	TOTAL
PACKING LOT NO.:	-	074F9001	074F9002	-	-	
QTY TESTED	-	2	11	-	-	13
QTY REJECTED	-	0	0	-	-	0

ACC / REJ : 1/2
DISPOSITION : PASSED

SIZE	UNAGED		AGED	
	TENSILE STRENGTH (MPa) OR BREAK FORCE (N)	ELONGATION AT BREAK (%)	TENSILE STRENGTH (MPa) OR BREAK FORCE (N)	ELONGATION AT BREAK (%)
S	24.7	766	24.6	668
S	27.2	786	24.1	668
M	27.2	786	24.7	687
M	24.2	766	21.9	668
M	27.5	786	24.2	687
M	27.2	786	24.2	687
M	24.7	766	23.7	687
M	26.7	766	24.0	687
M	24.7	766	21.9	668
M	26.1	786	22.6	687
M	27.2	786	21.1	687
M	25.6	786	21.9	668
M	24.2	766	18.5	668
AVERAGE	25.9	777	22.9	678

8. EXTRACTABLE PROTEIN :

REFERENCE : ASTM D 5712-10

SIZE	PACKING LOT NO.	PROTEIN CONTENT (µg/dm ²)	DISPOSITION
XS	-	-	-
S	074F9001	98	PASSED
M	074F9002	94	PASSED
L	-	-	-
XL	-	-	-

9. POWDER AMOUNT /POWDER RESIDUE :

REFERENCE : ASTM D 6124-06 (Reapproved 2011)

SIZE	PACKING LOT NO.	mg / dm ²	DISPOSITION
XS	-	-	-
S	074F9001	6.02	PASSED
M	074F9002	5.57	PASSED
L	-	-	-
XL	-	-	-

10. GLOVES COUNT PER PACKING UNIT :

S2 AQL 4.0 (PER SIZE)

SIZE	XS	S	M	L	XL
PACKING LOT NO.:	-	074F9001	074F9002	-	-
GLOVES COUNT	-	99,100,100 100,102,101	100,100,99 100,102,99	-	-
PER BOX	-	98,100,99 100,100,101	100,99,100 102,99,99	-	-
DISPOSITION	-	PASSED	PASSED	-	-

REPORTED BY : Siti Nur Farhana

DATE : 13 June 2014

POSITION : QA CLERK

CONFIRMED BY : Astina

DATE : 13 June 2014

POSITION : QA EXECUTIVE



CERTIFICATE OF ANALYSIS

ACCOUNT : SHANGHAI AMMEX CORPORATION
SUITE 901-906, 9th FLOOR,
NO 60 MUDAN ROAD, DONGCHEN TOWER
PUDONG DISTRICT SHANGHAI, CHINA 201204
Tel: 021-68406006 Fax: 021-68406008

INVOICE NO. : 14021
ORDER NO. : CN14156A
PAYMENT TERM : 30 DAYS FROM B/L DATE

BRAND : AMMEX TLFCMD POWDER FREE

PRODUCT : "TEXTURED" POLYMER-COATED POWDER FREE LATEX GLOVES

SAMPLING PLAN : In Accordance to ISO 2859-1:1999

1. SIZE ASSORTMENT :

	XS	S	M	L	XL	TOTAL
NO. OF CASES	-	300	800	600	-	1,700
NO. OF PCS	-	300,000	800,000	600,000	-	1,700,000

2. PACKING AND LABELLING CONTROL FOR LOT NO. :

SIZE	MFG. DATE	TOTAL CASE	CASE NO	PACKING LOT NO.
XS	-	-	-	-
S	2014-06	300	0001-0300	074F9003
M	2014-06	800	0001-0800	074F9004
L	2014-06	600	0001-0600	074F9005
XL	-	-	-	-
TOTAL		1,700		

3. AIR BLOW TEST

INSPECTION / AQL LEVEL: G I AQL 2.5

SIZE	XS	S	M	L	XL	TOTAL
PACKING LOT NO.	-	074F9003	074F9004	074F9005	-	
QTY. INSPECTED	-	84	240	176	-	500
NO. OF DEFECT	-	0	0	0	-	0

ACC/REJ: 21/22

DISPOSITION: PASSED

4. VISUAL (MAJOR) :

INSPECTION / AQL LEVEL: G I AQL 4.0

SIZE	XS	S	M	L	XL	TOTAL
PACKING LOT NO.	-	074F9003	074F9004	074F9005	-	
QTY. INSPECTED	-	49	140	126	-	315
NO. OF DEFECT	-	0	6	6	-	12

ACC/REJ: 21/22

DISPOSITION: PASSED

5. GLOVES COUNT PER PACKING UNIT :
S2 AQL 4.0 (BY RATIO)

SIZE	XS	S	M	L	XL
PACKING LOT NO.:	-	074F9003	074F9004	074F9005	-
GLOVES COUNT PER BOX	-	100,100	100,100,101 100,99,101	101,100,101 101,101	-
DISPOSITION	-	PASSED	PASSED	PASSED	-

6. DIMENSION AND THICKNESS :

DIMENSION

SIZE	XS			S			M			L			XL		
PACKING LOT NO.:	-			074F9003			074F9004			074F9005			-		
Dimension	Length	Width		Length	Width		Length	Width		Length	Width		Length	Width	
1	-	-	-	249	83	-	244	92	-	248	103	-	-	-	-
2	-	-	-	243	83	-	244	93	-	248	105	-	-	-	-
3	-	-	-	-	-	-	254	93	-	255	102	-	-	-	-
4	-	-	-	-	-	-	247	95	-	247	102	-	-	-	-
5	-	-	-	-	-	-	247	95	-	250	103	-	-	-	-
6	-	-	-	-	-	-	242	92	-	-	-	-	-	-	-
7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
11	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
13	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AVERAGE	-	-	-	246	83	-	246	93	-	250	103	-	-	-	-

THICKNESS

SIZE	XS			S			M			L			XL		
PACKING LOT NO.:	-			074F9003			074F9004			074F9005			-		
Thickness	Cuff	Palm	Finger	Cuff	Palm	Finger	Cuff	Palm	Finger	Cuff	Palm	Finger	Cuff	Palm	Finger
1	-	-	-	0.09	0.14	0.15	0.10	0.14	0.17	0.10	0.14	0.19	-	-	-
2	-	-	-	0.09	0.14	0.15	0.10	0.14	0.15	0.10	0.14	0.17	-	-	-
3	-	-	-	-	-	-	0.10	0.14	0.18	0.10	0.14	0.16	-	-	-
4	-	-	-	-	-	-	0.10	0.14	0.15	0.10	0.14	0.17	-	-	-
5	-	-	-	-	-	-	0.10	0.14	0.16	0.10	0.14	0.18	-	-	-
6	-	-	-	-	-	-	0.10	0.14	0.17	-	-	-	-	-	-
7	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
8	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
9	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
10	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
11	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
12	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
13	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
AVERAGE	-	-	-	0.09	0.14	0.15	0.10	0.14	0.16	0.10	0.14	0.17	-	-	-

REPORTED BY: Siti Nur Farhana
DATE: 13 June 2014
POSITION: QA CLERK

CONFIRMED BY: A. R. Raza
DATE: 13 June 2014
POSITION: QA EXECUTIVE

