



Revision Date: 03/31/2004

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1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product name: AGCO(R) Heavy Duty Threadlock 277
Product type: Anaerobic Sealant
Company address:
Henkel Corporation
1001 Trout Brook Crossing
Rocky Hill, Connecticut 06067

Item number: 12487
Region: United States
Contact Information:
Telephone: 860.571.5100
Emergency telephone: 860.571.5100
Internet: www.loctite.com

2. COMPOSITION/INFORMATION ON INGREDIENTS

<u>Hazardous components</u>	<u>%</u>	<u>ACGIH TLV</u>	<u>OSHA PEL</u>	<u>OTHER</u>
Polyglycol dimethacrylate 25852-47-5	30-60	None	None	None
Bisphenol A fumarate resin 39382-25-7	30-60	None	None	None
Cumene hydroperoxide 80-15-9	1-5	None	None	1 ppm (6 mg/m ³) Skin (WEEL)
Saccharin 81-07-2	1-5	None	None	None

3. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

HMIS:

Physical state: Liquid	HEALTH:	1*
Color: Red	FLAMMABILITY:	1
Odor: Characteristic	PHYSICAL HAZARD:	1
	Personal Protection:	See Section 8

WARNING: MAY CAUSE ALLERGIC SKIN REACTION.
MAY CAUSE EYE AND RESPIRATORY IRRITATION.

Relevant routes of exposure: Skin, Inhalation, Eyes

Potential Health Effects

Inhalation:	May cause respiratory tract irritation.
Skin contact:	May cause allergic skin reaction.
Eye contact:	May cause irritation.
Ingestion:	May be harmful if swallowed.

Existing conditions aggravated by exposure: Eye, skin, and respiratory disorders.

See Section 11 for additional toxicological information.

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4. FIRST AID MEASURES

Inhalation:	Remove to fresh air. If symptoms develop and persist, get medical attention.
Skin contact:	Wash with soap and water. Remove contaminated clothing and shoes. Wash clothing before reuse. Get medical attention if symptoms occur.
Eye contact:	Flush with copious amounts of water, preferably, lukewarm water for at least 15 minutes, holding eyelids open all the time. Get medical attention.
Ingestion:	Do not induce vomiting. Keep individual calm. Obtain medical attention.

5. FIRE-FIGHTING MEASURES

Flash point:	Greater than 93°C (200°F) Tagliabue closed cup
Autoignition temperature:	Not available
Flammable/Explosive limits-lower %:	Not available
Flammable/Explosive limits-upper %:	Not available
Extinguishing media:	If product is involved in fire extinguish with dry powder, foam or carbon dioxide.
Special fire fighting procedures:	Wear self-contained breathing apparatus and full protective clothing, such as turn-out gear.
Unusual fire or explosion hazards:	None
Hazardous combustion products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors.

6. ACCIDENTAL RELEASE MEASURES

Environmental precautions:	Ventilate area. Prevent product from entering drains or open waters.
Clean-up methods:	Soak up with inert absorbent. Store in a partly filled, closed container until disposal.

7. HANDLING AND STORAGE

Handling:	Avoid contact with eyes, skin and clothing. Avoid breathing vapor and mist. Wash thoroughly after handling.
Storage:	For safe storage, store at or below 38°C (100°F). Keep in a cool, well ventilated area away from heat, sparks and open flame. Keep container tightly closed until ready for use.
Incompatible products:	Refer to Section 10.

For information on product shelf life contact Henkel Customer Service at (800) 243-4874.

8. EXPOSURE CONTROLS / PERSONAL PROTECTION

Engineering controls:	Local exhaust ventilation is recommended when general ventilation is not sufficient to control airborne contamination below occupational exposure limits.
Respiratory protection:	Use NIOSH approved respirator if there is potential to exceed exposure limit(s).
Skin protection:	Use impermeable gloves and protective clothing as necessary to prevent skin contact. Neoprene gloves. Butyl rubber gloves. Natural rubber gloves.
Eye/face protection:	Safety goggles or safety glasses with side shields.

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See Section 2 for exposure limits.

9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Liquid
Color:	Red
Odor:	Characteristic
Vapor pressure:	Less than 5 mm Hg at 27°C (80°F)
pH:	Not applicable
Boiling point/range:	Greater than 149°C (300°F)
Melting point/range:	Not available
Specific gravity:	1.10
Vapor density:	Not available
Evaporation rate:	Not available
Solubility in water:	Slight
Partition coefficient (n-octanol/water):	Not available
VOC content:	10%; 110 grams/liter (EPA Method 24)

10. STABILITY AND REACTIVITY

Stability:	Stable.
Hazardous polymerization:	Will not occur.
Hazardous decomposition products:	Oxides of carbon. Oxides of sulfur. Oxides of nitrogen. Irritating organic vapors. Phenols.
Incompatibility:	Strong acids and oxidizing agents Copper. Rust. Iron. Oxygen scavengers. Strong alkalis. Reducing agents. Other polymerization initiators.
Conditions to avoid:	See "Handling and Storage" (Section 7) and "Incompatibility" (Section 10).

11. TOXICOLOGICAL INFORMATION

Product toxicity data:	Acute oral LD50 >5000mg/kg (rat)(estimated). Acute dermal LD50 greater than 2000 mg/kg (rabbit) (estimated).
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Carcinogen Status

Hazardous components	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen
Polyglycol dimethacrylate	No	No	No
Bisphenol A fumarate resin	No	No	No
Cumene hydroperoxide	No	No	No
Saccharin	No	No	No

Literature Referenced Target Organ & Other Health Effects

Hazardous components	Health Effects/Target Organs
Polyglycol dimethacrylate	Allergen, Irritant
Bisphenol A fumarate resin	Allergen, Irritant
Cumene hydroperoxide	Allergen, Central nervous system, Corrosive, Irritant, Mutagen
Saccharin	No Target Organs

12. ECOLOGICAL INFORMATION

Ecological information:	Not available
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13. DISPOSAL CONSIDERATIONS

Information provided is for unused product only.

Recommended method of disposal: Dispose of according to Federal, State and local governmental regulations.

EPA hazardous waste number: Not a RCRA hazardous waste.

14. TRANSPORT INFORMATION

U.S. Department of Transportation Ground (49 CFR):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

International Air Transportation (ICAO/IATA):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None

Water Transportation (IMO/IMDG):

Proper shipping name: Unrestricted
Hazard class or division: None
Identification number: None
Packing group: None
Marine pollutant: None

15. REGULATORY INFORMATION

United States Regulatory Information

TSCA 8 (b) Inventory Status: All components are listed or are exempt from listing on the Toxic Substances Control Act Inventory.
TSCA 12 (b) Export Notification: None.

CERCLA/SARA Section 302 EHS: None above reporting de minimus.
CERCLA/SARA Section 311/312: Immediate Health Hazard, Delayed Health Hazard
CERCLA/SARA 313: This product contains the following toxic chemicals subject to the reporting requirements of section 313 of the Emergency Planning and Community Right-To-Know Act of 1986 (40 CFR 372). Cumene hydroperoxide (CAS# 80-15-9) .

California Proposition 65: This product contains a chemical known to the State of California to cause cancer. o-Toluidine (CAS# 95-53-4).

Canada Regulatory Information

CEPA DSL/NDSL Status: All components are listed on or are exempt from listing on the Domestic Substances List.
WHMIS hazard class: D.2.A, D.2.B

16. OTHER INFORMATION

This material safety data sheet contains changes from the previous version in sections: Expanded chemical information in Section 2 and related sections.

Prepared by: Kyra Kozak Woods, Health and Regulatory Affairs Specialist

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